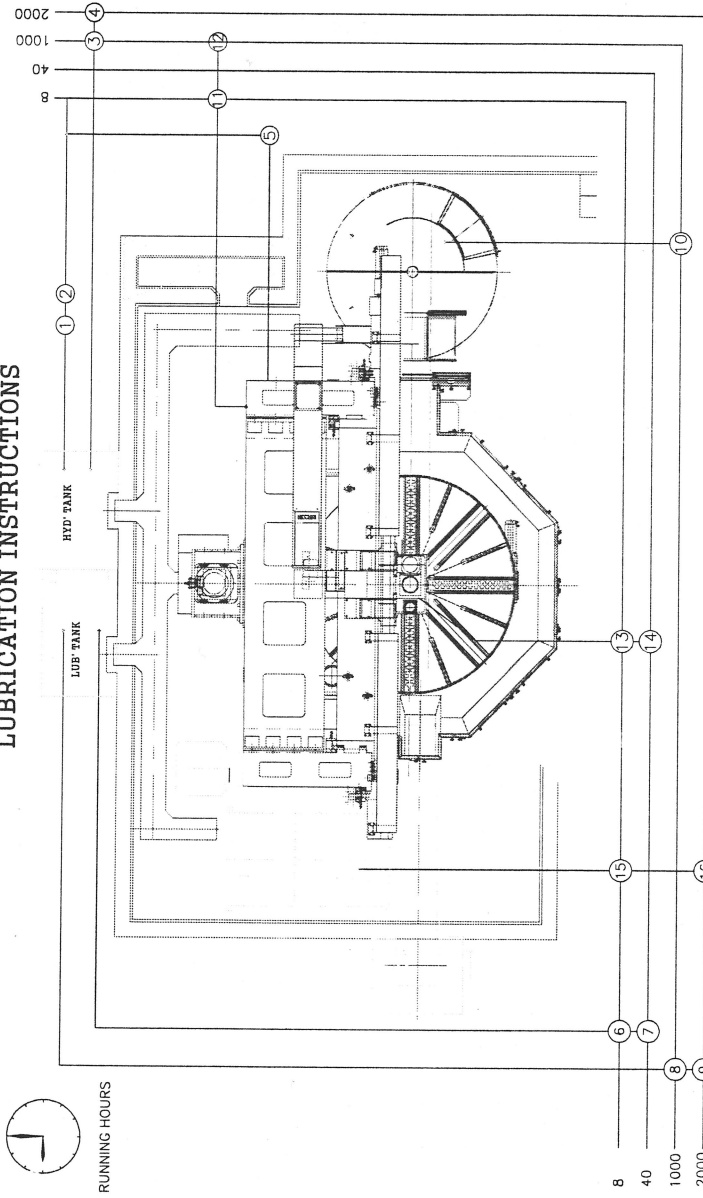


LUBRICATION INSTRUCTIONS

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MACHINE COMPONENT	HYDRAULIC UNIT	LUB. PUMP UNIT	TABLE LUB. UNIT	A.T.C	AIR UNIT	SPINDLE GEAR BOX	COOLANT UNIT
ACTION POINT NO.	1 2 3 4	5	6 7 8	9 10	11 12	13 14	15 16
SYMBOL OF ACTION							
NATURE OF ACTION	kg/cm ²	kg/cm ²	kg/cm ²	kg/cm ²	kg/cm ²	kg/cm ²	kg/cm ²
CHECK (FILL IF NECESSARY)	8	8	8	8	8	8	8
REPLENISH				1000	1000	40	
CLEAN OR REPLACE			1000		1000		
CHANGE		2000					2000
OIL DESIGNATION	TELLUS 32 DTE 24	TONNA T68 VACTRA NO.2	TELLUS 32 DTE 24	ALVANIA EP2 MOBILUX 2		TELLUS C10 VELOCITE NO.6	
RESERVOIR CAPACITY	300L(75gal)	4L(1 gal)	120L(30gal)			2L(0.5gal)	550L(137.5gal)

C.30D1010.3