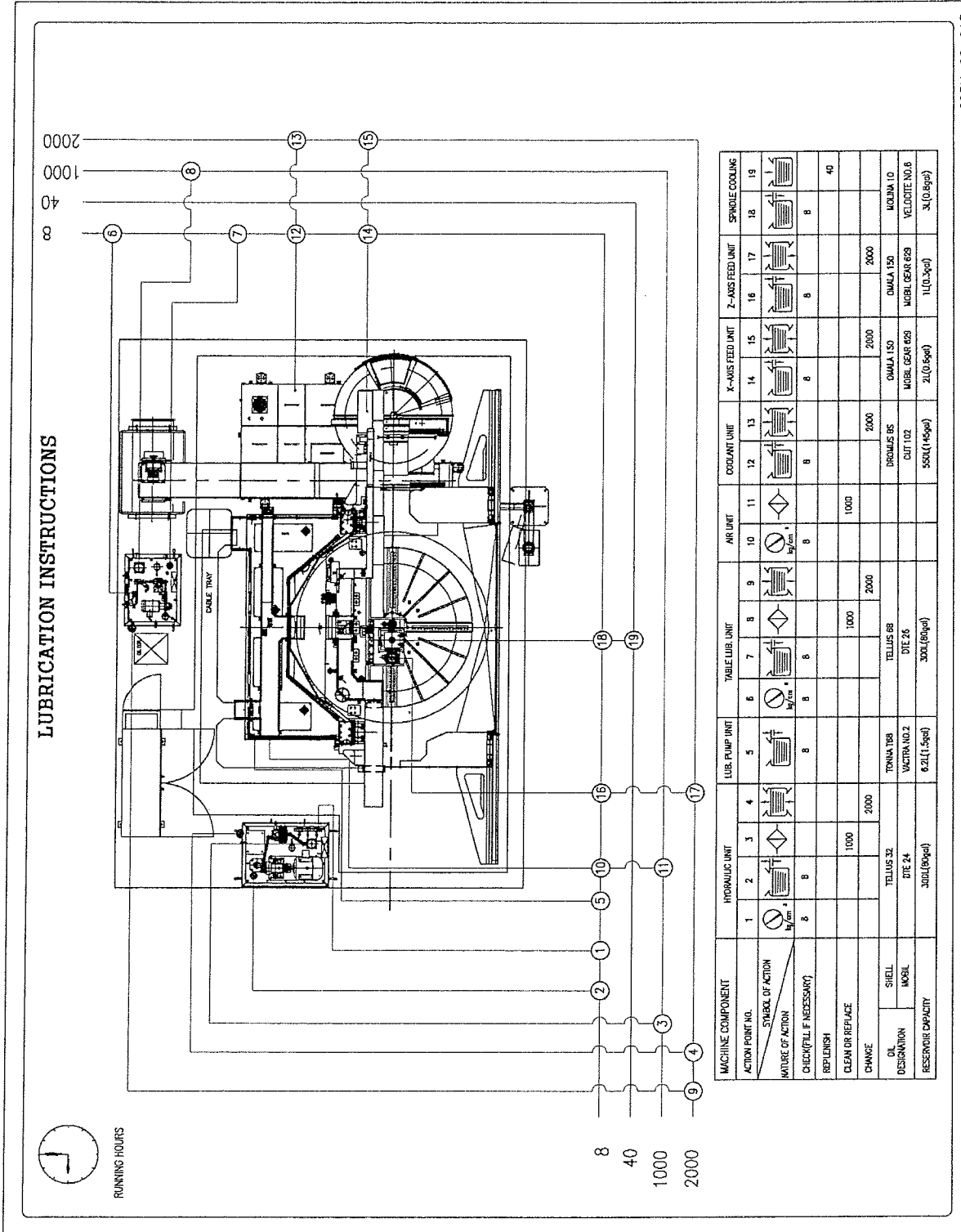


# LUBRICATION INSTRUCTIONS

VTC-25/30



MACHINE COMPONENT	HYDRAULIC UNIT	LIB. PUMP UNIT	TABLE LUBR. UNIT	AIR UNIT	COOLANT UNIT	X-AXIS FEED UNIT	Z-AXIS FEED UNIT	SPINDLE COOLING
ACTION POINT NO.	1 2 3	4 5	6 7 8 9	10 11	12 13	14 15	16 17	18 19
SYMBOL OF ACTION								
NATURE OF ACTION	8	8	8	8	8	8	8	8
CHECK (FILL IF NECESSARY)								
REFILL								
CLEAN OR REPLACE	1000		1000					40
CHANGE		2000						
OIL DESIGNATION	TELLUS 32 DTE 24	TONIA 100 VACTRA NO. 2	TELLUS 68 DTE 26		DRUMUS 68 CUT 102	OMALA 150 MOBL. GEAR 629	OMALA 150 MOBL. GEAR 629	MOBINA 10 VELOCITE NO. 8
RESERVOIR CAPACITY	300L (80gal)	6.2L (1.5gal)	300L (80gal)		550L (145gal)	210L (55gal)	110L (30gal)	3L (0.8gal)

CG25N-20-013