

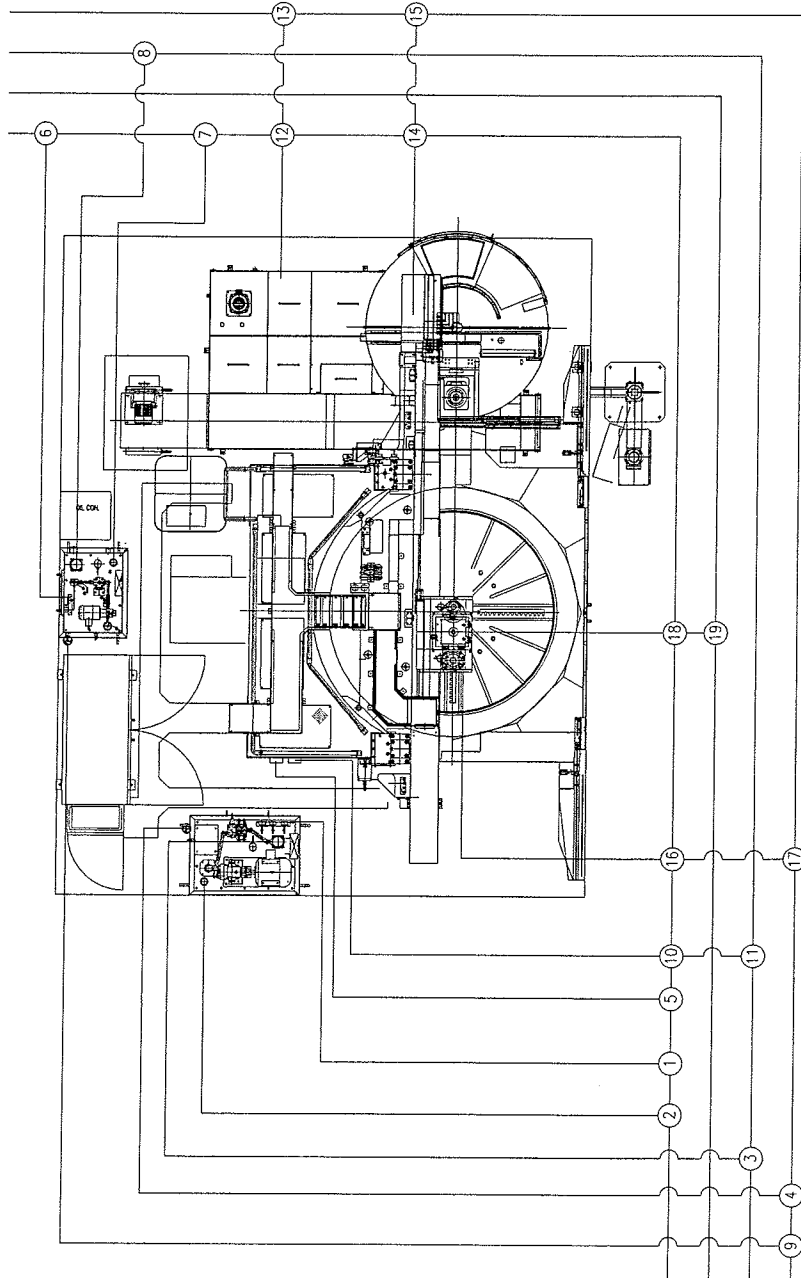
LUBRICATION INSTRUCTIONS

VTC-20/25

LUBRICATION INSTRUCTIONS



RUNNING HOURS



MACHINE COMPONENT	HYDRAULIC UNIT	LUB. PUMP UNIT	TABLE LUB. UNIT	AIR UNIT	COOLANT UNIT	X-AXIS FEED UNIT	Z-AXIS FEED UNIT	SPINDLE COOLING
ACTION POINT NO.	1 2 3	4 5	6 7 8	9 10	11 12	13 14	15 16	17 18 19
SYMBOL OF ACTION								
NATURE OF ACTION	8 8	8	8 8 8	8	8	8	8	8
CHECK (FILL IF NECESSARY)								
REPLENISH:								
CLEAN OR REPLACE	1000			1000				
CHANGE		2000			2000			40
OIL DESIGNATION	TELLUS 32 DTE 24	TONKA T58 VACTRA NO.2	TELLUS 88 DTE 26		DROMUS ES CUT 102	OMALA T50 MOBIL GEAR 629	OMALA T50 MOBIL GEAR 629	MOLINA 10 VELOCITE NO.5
RESERVOIR CAPACITY	300L (80gal)	6L (1.5 gal)	12L (30gal)		550L (145gal)	0.5L (0.13gal)	2.4L (0.6gal)	3L (0.8gal)

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