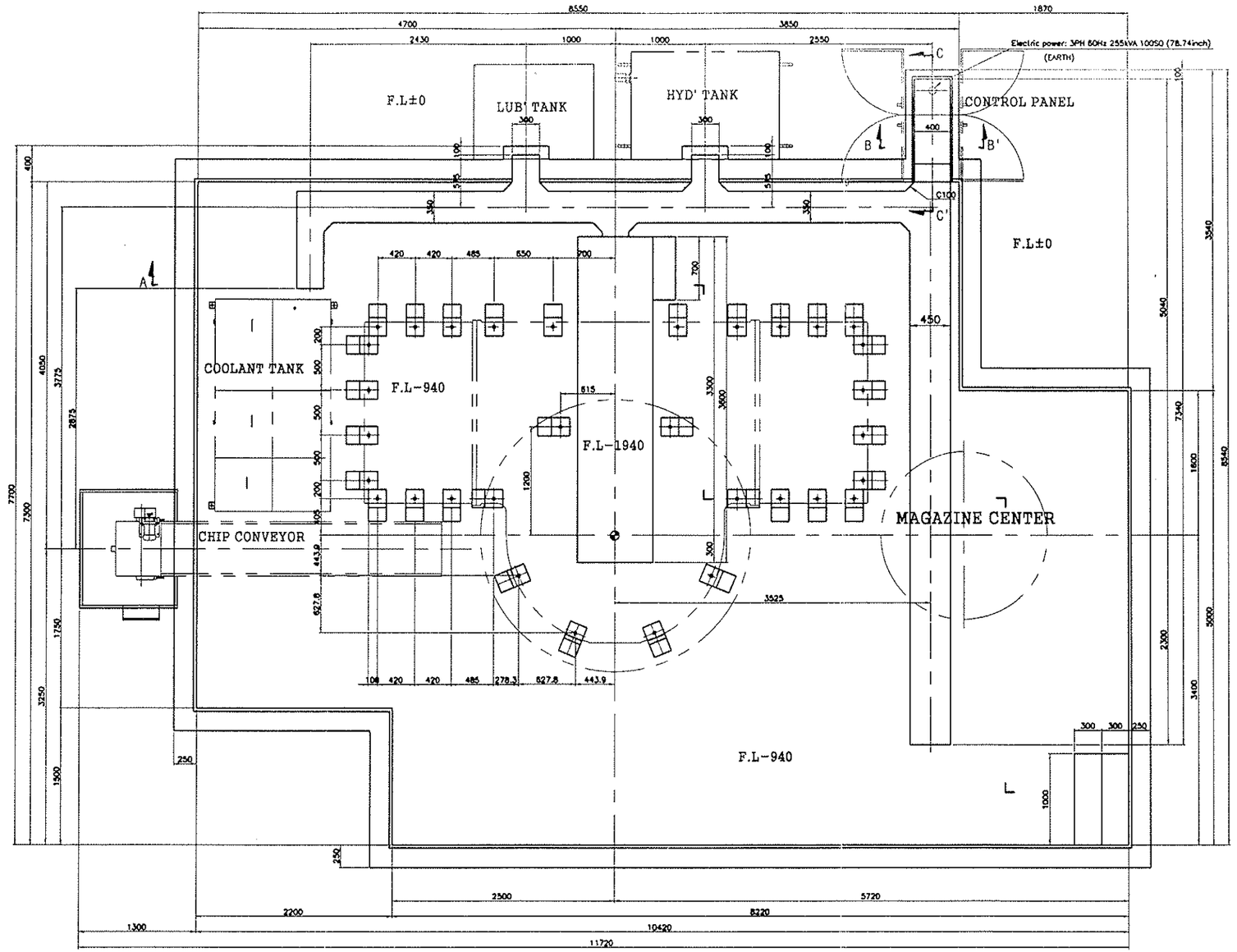
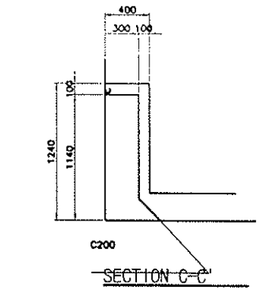
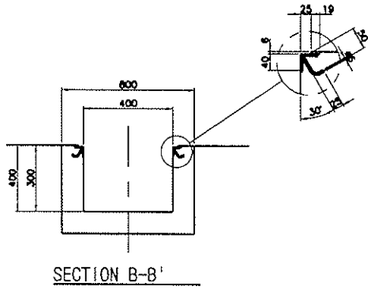


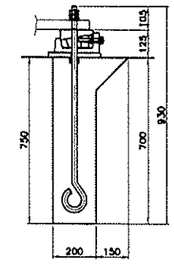
SECTION A-A'



SECTION C-C'



SECTION B-B'



DETAIL OF ANCHOR

※NOTE

1. Mortar for machine installation, use a nonshrink grout mortar.
   (Recomend motor: MASTER FLOW 870-GK)
2. Ground condition of foundation to maintain is over 25lb/in² ground bearing for precision machine.
3. Be sure to pile into the ground if ground bearing is less than 14.223lb/in²
4. Customer provide the PIT COVER around machine.
5. Customer provide the Utility line, Air line,
   Electric power and Water line by the machine.
   Compressed air ;
   Volume: 17.6ft³/min, 1/2" pipe line, pressure: over 71.115lb/in².
   Electric power: = 3PH 60Hz 255kVA 100SQ (projection length:78.74inch).
6. Dimension of anchor hole keep with in ±0.197inchs.
   Each hole is less than ±0.394inch in total deviation.
7. For the machine instalation 15Ton lifting crane, lifting height 40ft.
8. This drawing is not available for foundation works.
   Customer provide complete drawing
   according to foundation condition with consulting.
   Example : structure, arrangement and reinforce steel ect.