



Note 1) This drawing shows the standard foundation. Modify the concrete thickness according ground condition.

Before the first concrete is completely dry, chamfer the area facing the outside of the machine by approximately 100 mm. Concrete strength (28 days after placing concrete) should be 20.6 Mpa(2986.2 psi) or more.

Note2) Because 100 mm(3.94 inch) of styrofoam must Adhere to the inside surface of ditch, dig the foundation 100 mm(3.94 inch) outside of the outline of the foundation

MARK	REVISION	DATE	REV'D	CHE' D	BY

APP'D	J.K.LIM	GENERAL SUPERVISOR	HEAT TREATMENT
REV'D	C.H.MUN	315-1000 ± 0.9	1/4I
CHE' D	J.H.LEE	1000-2000 ± 1.2	1/11
DES' D	J.H.LEE	1000-2000 ± 1.2	1/11
DATE	09.07.20		

UNIT ASS'Y	NAME
FOUNDATION ASSY	M L 4 7 0 0 0 2 A