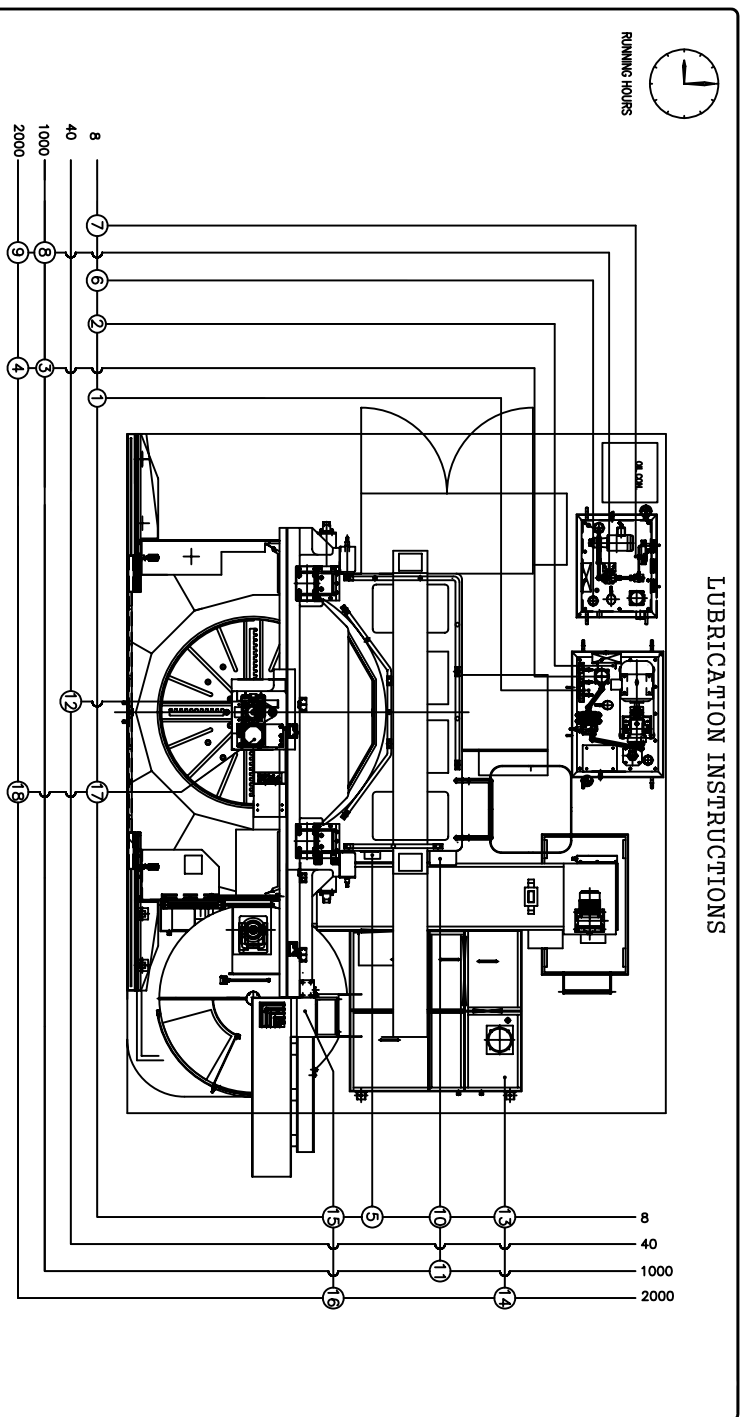


LUBRICATION INSTRUCTIONS



MACHINE COMPONENT	HYDRAULIC UNIT	LUB. PUMP UNIT	TABLE LUB. UNIT	AIR UNIT	T-CLAMP	COOLANT UNIT	X-AXIS FEED UNIT	Z-AXIS FEED UNIT
ACTION POINT NO.	1, 2, 3, 4	5	6, 7, 8, 9	10, 11	12	13, 14	15, 16	17, 18
SYMBOL OF ACTION	1, 2, 3, 4	5	6, 7, 8, 9	10, 11	12	13, 14	15, 16	17, 18
NATURE OF ACTION	8	8	8	8	8	8	8	8
CHECK(FILL IF NECESSARY)	8	8	8	8	8	8	8	8
REPLENISH								
CLEAN OR REPLACE	1000	2000	1000	1000	40			
CHANGE								
OIL DESIGNATION	TELLUS 32	TONINA T68	TELLUS 68		ALYMAN EP2	DROMIS BS	OMALA 150	OMALA 150
RESERVOIR CAPACITY	300L(80gal)	6L(1.5 gal)	120L(30gal)		MOBILUX 2	CUT T02	MOBIL GEAR 629	MOBIL GEAR 629
					0.1L(0.026gal)	550L(145gal)	0.5L(0.13gal)	2.4L(0.6gal)

T16N-LU-013A

NOTE

1. 문자 크기 및 형식은 원 책대로 제작 할 것.
2. 비명 : 은색
3. 문자 기호 따두리선 : 검정색
4. 3. 배면 정화제 부착 할 것.

<p>정삭기공 허용치 (±) 지시없는 모서리 : C 0.5-1 0.5mm 6mm 0.05 6mm 30mm 0.1 30mm 120mm 0.15 120mm 315mm 0.2 315mm 1000mm 0.3 1000mm 2000mm 0.5 2000mm 3150mm 0.7 3150mm 4000mm 0.8 4000mm 5000mm 0.9 5000mm 6300mm 1.0 6300mm 8000mm 1.2 8000mm 10000mm 1.5</p>	<p>STICKER</p>	<p>수량 1 척도 1/1</p>	<p>한국정밀기계(주) NT-16/20 NAME PLATE LUB. INSTRUCTIONS</p>
<p>표면 처리</p>	<p>형상</p>	<p>표면 처리</p>	<p>05.11.17</p>