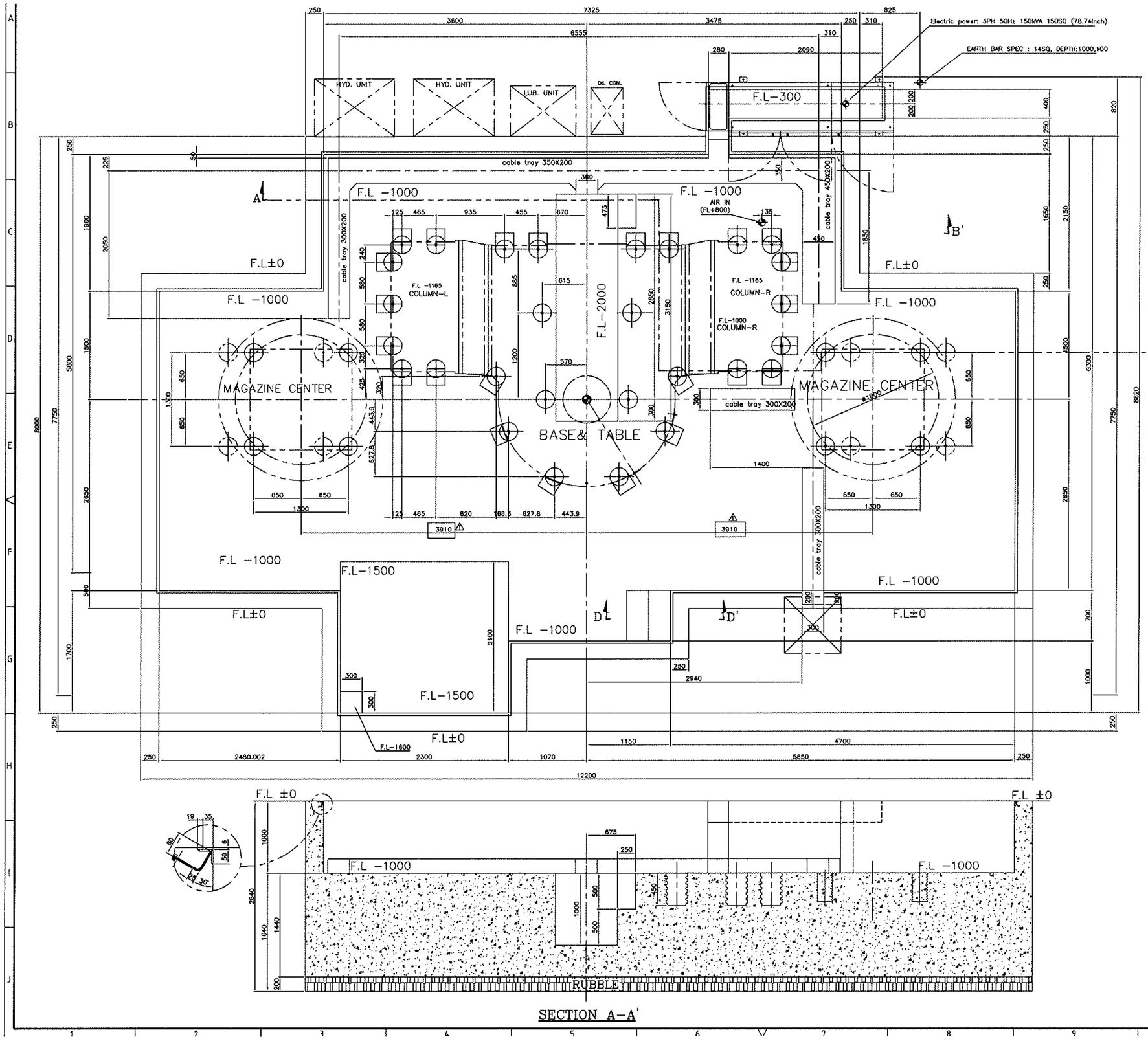


?? ??

| PART | WEIGHT | NO. of LOADING BLOCK | |
|---|---|---|---|
| BASE+TABLE + WORK PIECE | 58 TON | 14 EA | |
| COLUMN+ (CROSS-RAIL HEAD)/2 | 25 TON | 7 EA | |
| A.T.C | 4 TON | 4 EA | |
| A.T.C | 4 TON | 4 EA | |

?NOTE

1. Mortar for machine installation, use a nonshrink grout mortar.
   (Recomend motar: MASTER FLOW 870-GK)
   Customer has to pour mortar into anchor holes.
2. Ground condition of foundation is to maintain over 10 ton/m² ground bearing for precision machine.
3. Be sure to pile into the ground if ground bearing is less than 10
4. Customer provide the PIT COVER around machine and CHECK PLATE ON HOLE after machine set up.
5. Customer provide the Utility line, Air line, Electric power and Water line by the machine.
   Compressed air ;
   Volume: 150liter/min, PT 1/2" pipe line, pressure: over 5l
   Electric power: 3PH 60Hz 150kVA (projection length: 2000mm).
6. Dimension of anchor hole keep with in ±5mm.
   Each hole is less than ±10mm in total deviation.
7. Customer provide the flexible tube and cable tray etc. shown on foundation drawing.
8. For the machine instalation 30Ton lifting crane, lifting height 8m.
9. This drawing is not available for foundation works.
   Customer provide complete drawing according to foundation condition with consulting.
   Example : structure, arrangement and reinforce steel etc.

| | | | | | |
|---|---|---|---|---|---|
| ???? ??? (±) | ???? ??? : C 0.5-1 | ? ? | — | ? ? 1 | ? ? ? ? ? ? |
| 0.5?? ??? | ???? ??? : R | ? ? | | ? ? 1/26 | ??? NT-30/40 |
| 6 ?? 30 ?? | 30 ?? T 0.1 | ? ? | | ? ? | CNC VERTICAL TUR |
| 30 ?? 120 ?? | 120 ?? 315 ?? 0.15 | ? ? | — | ? ? | ? ? FOUNDATIO |
| 315 ?? 1000 ?? | 1000 ?? 2000 ?? 0.3 | ? ? | | ? ? | — |
| ? (?? ??) ???? | 0.2 ? ??? | 20 05.00.00 | ?? — | ? ? | ? ? T 3 0-FF |