



- Foundation Work and Installation
- For prolonged accuracy and prevention of vibration, observe the following conditions when performing foundation work and installing the machine:
1. Ensure that the foundation is strong enough to sustain the weight of the machine and keep the machine level, assuring safe operation. (Compressive strength: 230 kgf/cm²)
 2. The curing period of the concrete should be 4 weeks.
 3. In installing the machine, be sure to put leveling blocks to ensure level, centering, and proper rest and adjust with bolts and nuts.
 4. The recommended value of the foundation depth is given for the ordinary ground condition.
 5. Use piles as necessary depending upon the ground conditions.

MCH800-2 80MG CBT without APC (standard)