

OKK MCH POWER/OIL/AIR REQUIREMENTS

| <u>MODEL</u> | <u>SPECS</u> | <u>KVA</u> | <u>AMPS @ 220</u> | <u>AMPS @ 480</u> |
|-------------------------|--------------|------------|-------------------|-------------------|
| MCH 600 (12,000) RPM | 40 HP | 73 | 192 | 89 |

CLASS 3 GROUNDING LESS THAN 100 OHMS REQUIRED

OIL REQUIREMENTS:

| <u>LUBE AREA</u> | <u>OIL TYPE</u> | <u>QUANTITY USED</u> |
|------------------------------|------------------------------|----------------------|
| | | <u>MCH 600</u> |
| SPINDLE HEAD OIL/AIR MIST | DTE LIGHT (IF APPLICABLE) | .52 GAL |
| SPINDLE HEAD OIL COOLER | VELOCITE #6 | 10 GAL |
| WAYS | VACTRA #2 | 1.1 GAL |
| OIL FOR AIR | DTE LIGHT | 6 OZ |
| HYDRAULIC | DTE LIGHT | 3 GAL |
| B-AXIS | MOBIL GEAR 62 | 1.3 GAL |
| MAGAZINE | MOBIL GEAR 62 | .7 GAL |
| COOLANT | | 130 GAL |

*****ABOVE OIL TYPES ARE MOBIL BRAND OILS**

******NOTE 13K MS SPINDLES ONLY, USE MOBLE VELOCITE #3 IN PLACE OF #6 IN SPINDLE HEADCOOLER UNIT 13 GALLON**

Air Requirements:

PRESSURE: 70 - 100 PSI
AIR FITTING SIZE: 5/8 DIA. MINIMUM ID