

OKK MCH POWER/OIL/AIR REQUIREMENTS

<u>MODEL</u>	<u>SPECS</u>	<u>KVA</u>	<u>AMPS @ 220</u>	<u>AMPS @ 480</u>
MCH 1000 II (12,000 RPM)	30 HP	60	157	73
	35 HP	65	171	79
	40 HP	73	192	89

CLASS 3 GROUNDING LESS THAN 100 OHMS REQUIRED

OIL REQUIREMENTS:

<u>LUBE AREA</u>	<u>OIL TYPE</u>	<u>QUANTITY USED</u>
		<u>MCH 1000 II</u>
SPINDLE HEAD OIL/AIR MIST	DTE LIGHT (IF APPLICABLE)	
SPINDLE HEAD OIL COOLER	VELOCITE #6	10 GAL
WAYS	VACTRA #2	1.5 GAL
OIL FOR AIR	DTE LIGHT	6 OZ
HYDRAULIC	DTE LIGHT	26 GAL
B-AXIS	MOBIL GEAR 62	1.7 GAL
MAGAZINE	MOBIL GEAR 62	.7 GAL
COOLANT		145 GAL

*****ABOVE OIL TYPES ARE MOBIL BRAND OILS**

******NOTE 13K MS SPINDLES ONLY, USE MOBLE VELOCITE #3 IN PLACE OF #6 IN SPINDLE HEADCOOLER UNIT 13 GALLON**

Air Requirements:

PRESSURE: 70 - 100 PSI
AIR FITTING SIZE: 5/8 DIA. MINIMUM ID