

OKK HM SERIES POWER REQUIREMENTS

<u>MODEL</u>	<u>H.P</u>	<u>KVA</u>	<u>AMPS @ 220</u>	<u>AMPS @ 480</u>
HM 1000S (8K & 12K RPM)	40	80	210	96

CLASS 3 GROUNDING LESS THAN 100 OHMS REQUIRED

OKK HM SERIES OIL/AIR REQUIREMENTS

OIL REQUIREMENTS:

<u>LUBE AREA</u>	<u>OIL TYPE</u>	<u>Quantity</u>
		<u>HM 1000S</u>
SPINDLE HEAD OIL/AIR MIST	MOBILE DTE LIGHT (13K & 14K RPM ONLY)	.52 Gal.
SPINDLE HEAD COOLER UNIT	MOBILE VELOCITE #3	19 Gal.
BALL SCREW COOLER (HM1250S ONLY)		N/A
WAYS	MOBILUX EP 2	2000 HRS
OIL FOR AIR	MOBILE DTE LIGHT	6 OZ.
HYDRAULIC	MOBILE DTE LIGHT	5.2 Gal.
B-AXIS	MOBIL GEAR 629	.26 Gal.
MAGAZINE	MOBILUX EP0 SHELL TONNA V68	.26 Gal
COOLANT		211 Gal.

AIR REQUIREMENTS:

MIN 18CFM @ 70-100 PSI

AIR FITTING SIZE: 5/8 DIA. MINIMUM ID